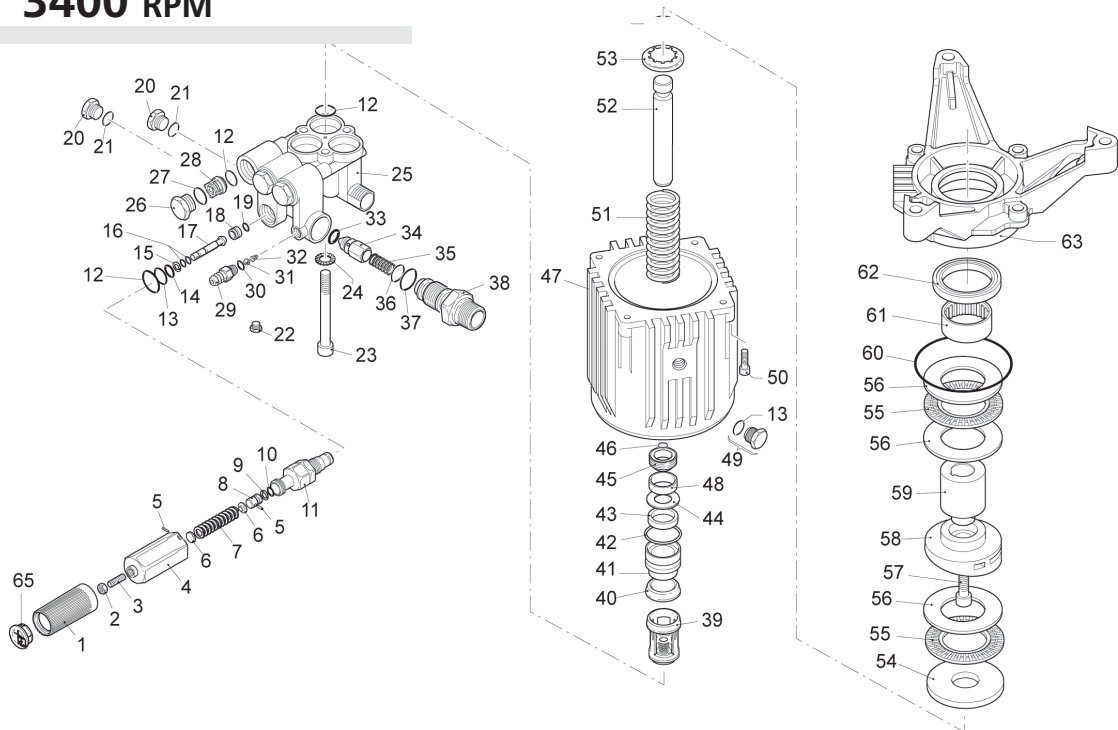


XJW 3400 RPM



Pos.	Code	Description	Qty.
1	1981780	Adjusting cap cover	1
2	1980300	Nut	1
3	1540560	Adjusting screw	1
4	1980390	Adjusting cap	1
5	1080070	Pin	2
6	1980220	Spring plate	2
7	1271070	Spring	1
8	1080041	Upper piston	1
9	1080401	Ring	1
10	1080250	O-Ring	1
11	1980210	Piston guide	1
12	880830	O-Ring	7
13	740290	O-Ring	1
14	800560	O-Ring	1
15	1271170	Back-up ring	1
16	1080190	O-Ring	2
17	1271160	Lower piston	1
18	1980200	Piston seat	1
19	1470210	O-Ring	1
20	880581	Plug 1/4G	2
21	820510	O-Ring	2
22	620301	Plug	1
23	1980310	Head bolt (443 in/lbs)	3
24	650530	Washer	3
25	1980020	Pump head	1
26	1260162	Valve cap (443 in/lbs)	3
27	960160	O-Ring	3
28	1269050	Discharge valve	6
29	1560490	Injector barb	1
30	480480	O-Ring	1
31	1250280	Ball	1
32	1560520	Spring	1
33	1460430	O-Ring	1
34	1540170	Shutter valve	1
35	1080091	Spring	1
36	394280	O-Ring	1
37	1200690	O-Ring	1
38	1270140	Chemical injector	1
39	1989050	Inlet valve	3
40	1342761	High pressure packing	3
41	1980180	Piston guide	3

Pos.	Code	Description	Qty.
42	770130	O-Ring	3
43	1260440	Low pressure seal	3
44	1980170	Seal retainer	3
45	1980410	Oil seal	3
46	770090	O-Ring	1
47	1980010	Crankcase body	1
48	740290	O-Ring	3
49	1980740	Plug	1
50	180030	Bolt (228 in/lbs)	4
51	1981140	Plunger spring	3
52	1980140	Plunger	○□▽3
53	1980150	Plunger spring retainer	3
54	1980130	Plunger plate	1
55	1980250	Thrust bearing	2
56	1980240	Bearing race	3
57	850370	Bolt	1
58	1980080	Wobble plate	○1
58	1980070	Wobble plate	□1
58	1980060	Wobble plate	▽1
59	1980440	Crankshaft	1
60	1980340	O-Ring	1
61	1980230	Roller bearing	1
62	480671	Oil seal	1
63	1982200	Flange	1
65	1981770	Adjusting cap plug	1

Legend		
For ○	For □	For ▽
XJW2G20D	XJW2.5G20D	XJW3G20D

Repair Kits			
Water Seals	Valves	Pistons	Oil Seals
Kit 2800	Kit2869	Kit 2596	Kit 2797
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
40 3	12 7	52 3	45 3
42 3	28 3		46 1
43 3	39 3		63 1
44 3			
48 3			
O-Rings			Unloader
Kit2799			Kit 2858
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
9 1	16 2	32 1	1-19 1
10 1	19 1	33 1	
12 7	21 2	36 1	
13 1	27 3	37 1	
14 1	30 1	48 3	
15 1	31 1	60 1	